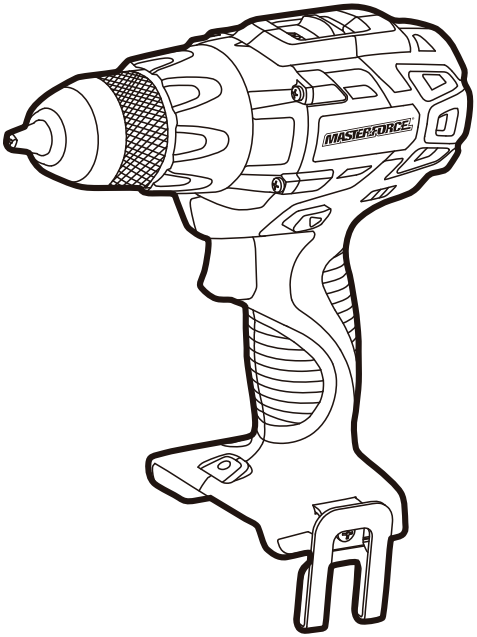
MASTER FORCE®

FLEXPOWER®
CHOOSE YOUR TOOL. CHOOSE YOUR POWER.

1/2" BRUSHLESS DRILL/DRIVER



241-0461

OPERATOR'S MANUAL

⚠ CAUTION: To Reduce the Risk of Injury, User Must Read and Understand the Operator's Manual. Save These Instructions For Future Reference.

For questions / comments, technical assistance or repair parts –
Please Call Toll Free: 1-866-917-4374. (M-F 8am – 6pm EST.)

TABLE OF CONTENTS

SAFETY SYMBOLS

Some of these following symbols may be used on this tool. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the tool better and more safely.

Symbol	Name	Designation / Explanation
V	Volts	Voltage
A	Amperes	Current
Hz	Hertz	Frequency (cycles per second)
W	Watts	Power
∿	Alternating current	Type of current
⎓	Direct current	Type or characteristic of current
n_o	No-load speed	Rotational speed at no load
lbs	Pounds	Weight
⧈	Class II construction	Double insulated construction
.../min	Per minute	Revolutions, strokes, surface speed orbits, etc., per minute
	Wear safety goggles	**⚠ WARNING: The operation of any power tool can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and a full-face shield when needed. We recommend a Wide Vision Safety Mask for use over eye-glasses or standard safety glasses with side shields. Always use eye protection which is marked to comply with ANSI Z87.1.**

⚠ WARNING: To ensure safety and reliability, all repairs should be performed by a qualified service technician.

SAFETY INSTRUCTIONS

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols and the explanations with them deserve your careful attention and understanding. The symbol warnings do not, by themselves, eliminate any danger. The instructions and warnings they give are no substitutes for proper accident prevention measures.

⚠ WARNING: Be sure to read and understand all safety instructions in this manual, including all safety alert symbols such as "DANGER," "WARNING," and "CAUTION" before using this tool. Failure to following all instructions listed below may result in electric shock, fire, and/or serious personal injury.

SYMBOL MEANING

SAFETY ALERT SYMBOL: Indicates DANGER, WARNING, OR CAUTION. May be used in conjunction with other symbols or pictographs.

⚠ DANGER: Indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.

⚠ WARNING: Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.

⚠ CAUTION: Indicates a potentially hazardous situation, which, if not avoided, could result in minor or moderate injury.

NOTICE: (Without Safety Alert Symbol) Indicates a situation that may result in property damage.

SAVE THESE INSTRUCTIONS!

SAFETY INSTRUCTIONS

⚠ WARNING: Read all safety warnings and instructions!

Failure to follow the warnings and instructions may result in electric shock, fire and / or serious injury. Save all warnings and instructions for future reference.

The term power tool in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

⚠ WARNING: Risk of fire and electric shock. Dry location use only. Do not expose to rain. Risk of injury.

WORK AREA SAFETY

1. Keep the work area clean and well lit. Cluttered or dark areas invite accidents.

2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

ELECTRICAL SAFETY

1. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

2. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

3. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

4. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep the cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

5. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

6. If operating a power tool in a damp location is unavoidable, use a ground-fault circuit interrupter (GFCI) protected supply. Use of a GFCI reduces the risk of electric shock.

PERSONAL SAFETY

1. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use the tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

2. Use personal protective equipment. Always wear eye protection. Protective equipment such as a dust mask, non-skid safety shoes, hard hat, or hearing protection, used for appropriate conditions, will reduce personal injuries.

3. Prevent unintentional starting. Ensure that the switch is in the off-position before connecting to a power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.

4. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

5. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

6. Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

7. If devices are provided for the connection of dust extraction and collection facilities, ensure that these are connected and properly used. Use of these devices can reduce dust-related hazards.

USE AND CARE OF THE POWER TOOLS

1. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and more safely at the rate for which it was designed.

2. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

3. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

4. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

5. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

6. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

7. Use the power tool, accessories, tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

BATTERY TOOL USE AND CARE

1. Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

2. Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.

3. When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.

4. Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.

SERVICE

1. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

SAFETY INSTRUCTIONS

SPECIFIC SAFETY RULES FOR BRUSHLESS DRILL/DRIVER

1. Know your drill/driver. Read operator's manual carefully. Learn the applications and limitations, as well as the specific potential hazards related to this tool. Following this rule will reduce the risk of electric shock, fire or serious injury.

2. Use auxiliary handle(s), if supplied with the tool. Loss of control can cause personal injury.

3. Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will also make exposed metal parts of the tool "live" and shock the operator.

4. Always wait until the machine has come to a complete stop before placing it down. The tool insert can jam and lead to loss of control over the power tool.

5. Do not permit children to use the drill/driver; it is not a toy.

6. Remove the battery pack from the drill/driver before performing any routine maintenance or cleaning.

7. Do not disassemble the drill/driver.

8. Do not place the drill/driver or battery pack near fire or heat. They may explode.

9. Secure the workpiece. Clamping devices or a vise will hold the workpiece in place better than the hand.

10. Before performing any kind of work on the tool (e. g. maintenance, bit change, etc.) or when transporting and storing it, always set the direction-of-rotation selector to center off position. Unintentional activation of the on/off switch may result in personal injury.

11. Use protective gloves when removing the bit from the tool, or allow the clamp to cool down. The bit may be hot after prolonged use.

12. Do not dispose of a worn out battery pack by incinerating. Do not incinerate the battery, even if it is severely damaged or completely worn out. The battery may explode in fire.

13. Do not operate the drill/driver or the charger near flammable liquids or in a gaseous or explosive environment. Internal sparks may ignite fumes.

14. Keep the drill/driver dry, clean and free from oil and grease. Always use a clean cloth when cleaning. Never use brake fluids, gasoline, petroleum-based products, or any strong solvent to clean the drill/driver.

15. Save these instructions. Refer to them frequently and use them to instruct others who may use this tool. If you loan someone this tool, also loan them these instructions.

⚠DANGER: People with electronic devices, such as pacemakers, should consult their physician(s) before using this product. Operation of electrical equipment in close proximity to a heart pacemaker could cause interference or failure of the pacemaker.

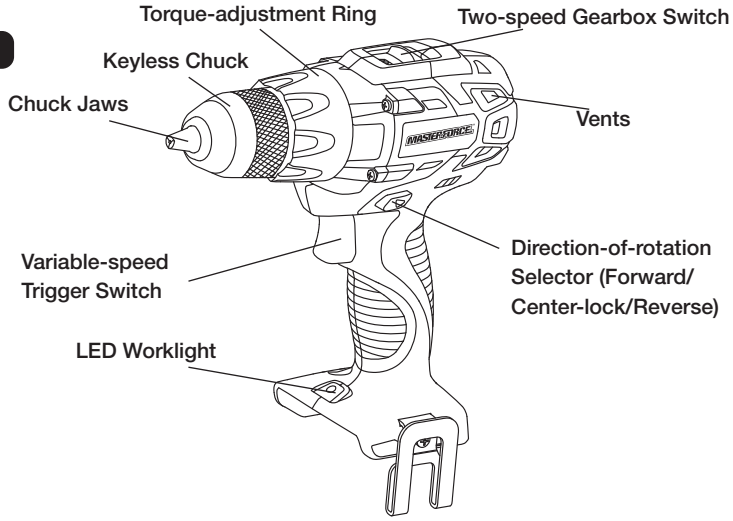
⚠WARNING: Some dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints
- Crystalline silica from bricks and cement and other masonry products, and
- Arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

OVERVIEW

FIG. 1



SPECIFICATIONS

Motor	20Volt DC
Chuck	1/2” (13mm)
No Load Speeds	0-450/0-1750 RPM
Clutch	23+1positions
Torque	600 in.lbs
Weight (without battery)	2 lbs. 12 oz. (1.23 kg)
Compatible Batteries	252-8024
	252-8028
	252-8029
	252-8030
	252-8031
	252-8032
	252-8033
	252-8034
Battery Charger	252-8025, 252-8036, 252-8037, 252-8044

ASSEMBLY

⚠ WARNING: If any part is broken or missing, DO NOT attempt to attach the battery pack, or operate the tool until the broken or missing part is replaced. Failure to do so could result in possible serious injury.

⚠ WARNING: Do not attempt to modify this tool or create accessories not recommended for use with this tool. Any such alteration or modification is misuse and could result in a hazardous condition leading to possible serious injury.

⚠ WARNING: To prevent accidental starting that could cause serious personal injury, always remove the battery pack from the drill/driver when you are assembling parts, making adjustments, installing or removing bits, or when it is not in use.

CONTENTS

Brushless drill/driver, belt clip, bit holder, PH2 bit and instruction manual

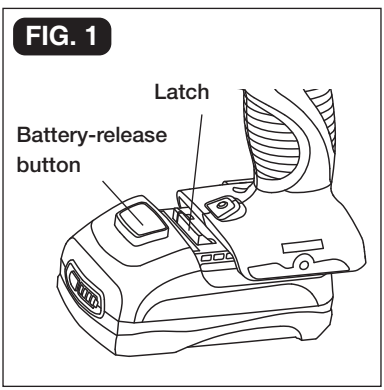
UNPACKING

1. Carefully remove the tool and any accessories from the carton. Make sure that all items listed in the packing list are included.
2. Inspect the tool carefully to make sure that no breakage or damage occurred during shipping.
3. Do not discard the packing material until you have carefully inspected and satisfactorily operated the tool.

OPERATION

TO ATTACH BATTERY PACK (FIG. 1)

FIG. 1



1. Lock the trigger switch on the drill/driver by placing the direction-of-rotation (forward/center-lock/reverse) selector in the center position.
2. Align the raised ribs on the battery pack with the grooves on the bottom of the drill/driver, and then slide the drill/driver forward to attach the battery pack to the drill/driver.

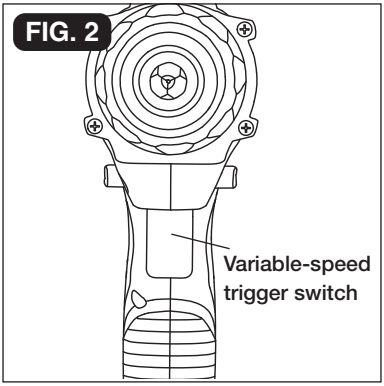
NOTICE: Make sure that the latch on the battery pack snaps into place and the battery pack is secured to the tool before beginning operation. Improper assembly of the battery pack can cause damage to internal components.

TO DETACH BATTERY PACK (FIG. 1)

1. Lock the trigger switch on the drill/driver by placing the direction-of-rotation (forward/center-lock/reverse) selector in the center position.

2. Depress the battery-release button, located on the front of the battery pack, to release the battery pack.
3. Pull the battery pack and remove it from the tool.

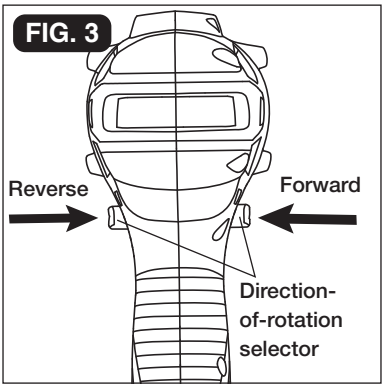
VARIABLE-SPEED TRIGGER SWITCH (FIG. 2)



1. To turn the drill/driver ON, press the trigger switch.
2. To turn the drill/driver OFF, release the trigger switch.
3. The variable-speed trigger switch delivers higher speed with increased trigger pressure and lower speed with decreased trigger pressure.

⚠ WARNING: Allow the motor to come to a complete stop before setting the drill/driver down.

DIRECTION -OF-ROTATION SELECTOR (FORWARD/CENTER-LOCK/REVERSE) (FIG. 3)



The direction of bit rotation is reversible and is controlled by a selector located above the trigger switch. With the drill/driver held in normal operating position:

1. Position the direction-of-rotation selector to the right of the tool for reverse rotation.
2. Position the direction-of-rotation selector to the left of the tool for forward rotation.
3. Setting the direction-of-rotation selector in the OFF (center-lock) position helps reduce the possibility of accidental starting when not in use.

NOTICE: To prevent gear damage, always allow the drill/driver to come to a complete stop before changing the direction of rotation.

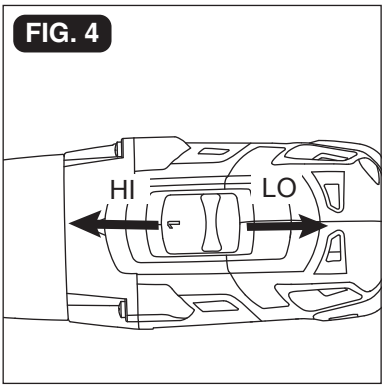
NOTICE: The drill/driver will not run unless the direction-of-rotation selector is engaged fully to the left or right.

OPERATION

ELECTRIC BRAKE

To stop the drill/driver, release the trigger switch and allow the chuck to come to a complete stop. The electric brake quickly stops the chuck from rotating. This feature engages automatically when you release the trigger switch.

TWO-SPEED GEARBOX (FIG. 4)



The drill/driver has a two-speed gearbox for drilling or driving at low or high speeds. A slide switch is located on the top of the drill/driver to select either low or high speed. The required speed is adjusted depending on the material and the working conditions.

Use low speed for high power and torque applications and high speed for fast drilling or driving applications.

When using drill/driver in the low speed range, the speed will decrease and the drill/driver will have more power and torque. Use low speed for starting holes without a center punch, drilling metals or plastic, drilling ceramics, or in applications requiring a higher torque.

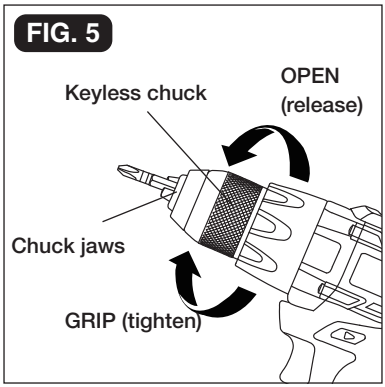
High speed is better for drilling wood and wood composites.

NOTICE: Avoid running the drill/driver at high speed for extended periods of time. Running at high speed under constant usage may cause the drill/driver to become overheated.

⚠ CAUTION: Never adjust the speed while the tool is running. Failure to obey this caution could result in serious damage to the drill/driver.

NOTICE: Make sure that the two-speed gearbox switch is fully adjusted at the front or the back position.

KEYLESS CHUCK (FIG. 5)

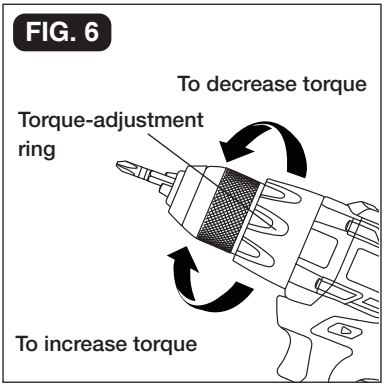


The drill/driver has a keyless chuck to tighten or release bits in the chuck jaws. The arrows on the chuck indicate the direction in which to rotate the chuck in order to GRIP (tighten) or OPEN (release) the chuck jaws on the bit.

⚠ WARNING: Do not hold the chuck with one hand and use the power of the drill/driver to tighten the chuck jaws on the drill bit. The chuck could slip in your hand, or your hand could slip and come in contact with the rotating bit. This could cause an accident resulting in serious personal injury.

OPERATION

ADJUSTABLE-TORQUE CLUTCH (FIG. 6)



The higher the torque drill setting, the more force the drill/driver produces to turn an object in either low or high rotation speed.

When using the drill/driver for different driving applications, increase or decrease the torque in order to help prevent damage to screw heads, threads, workpiece, etc.

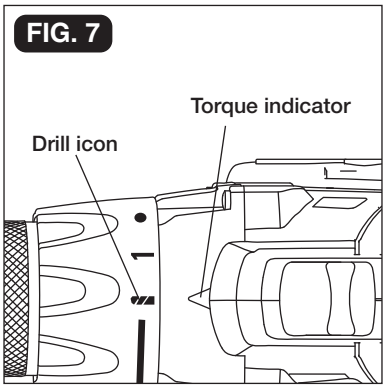
Adjust the torque by rotating the torque-adjustment ring. The proper setting depends on the job and the type of bit, fastener, and material you will be using.

In general, use greater torque for larger screws. If the torque is too high, the screws may be damaged or broken.

For delicate operations, such as removing a partially stripped screw, use a low torque setting. For operations such as drilling into hardwood, use a higher torque setting.

⚠CAUTION: Do not change the torque setting when the tool is running.

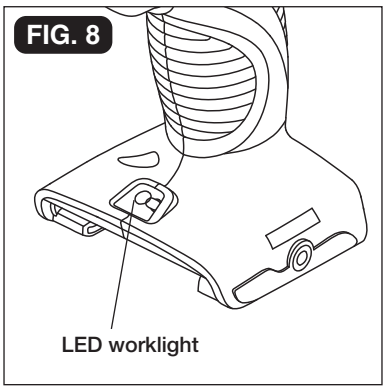
DRILL MODE (FIG. 7)



Select the drill mode for drilling and other heavy-duty applications.

To select drill mode, rotate the torque-adjustment ring until the drill icon aligns with the torque indicator.

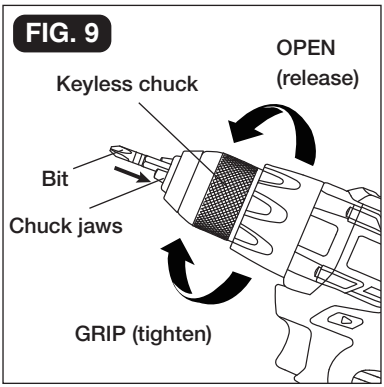
LED WORKLIGHT (FIG. 8)



The LED worklight, located on the base of the drill/driver, will illuminate when the trigger switch is depressed before the drill/driver is running. This provides additional light on the surface of the workpiece. The LED worklight will turn off when the trigger switch is released.

OPERATION

INSTALLING BITS (FIG. 9)



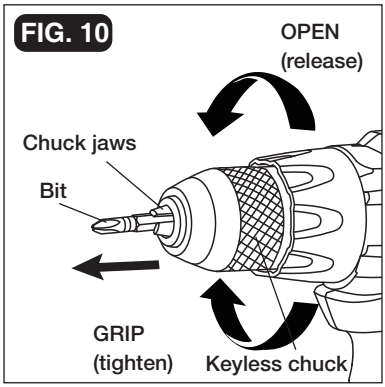
1. Remove the battery pack from the drill/driver.
2. Open the chuck jaws until the opening is slightly larger than the bit you intend to use, and raise the front of the drill/driver slightly to keep the bit from falling out of the chuck jaws.
3. Insert the bit into the chuck.
4. Rotate the chuck in the direction of the arrow marked GRIP to close the chuck jaws.

NOTICE: Do not use a wrench to tighten or loosen the chuck jaws.

5. Tighten the chuck jaws securely on the bit.

⚠ WARNING: Make sure to insert the bit straight into the chuck jaws. Do not insert the bit into the chuck jaws at an angle and then tighten. This could cause the bit to be thrown from the drill/driver, resulting in possibly serious personal injury or damage to the chuck.

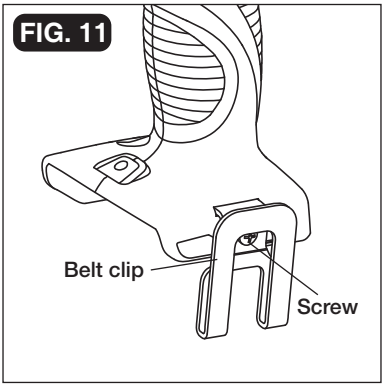
REMOVING BITS (FIG. 10)



1. Remove the battery pack from the drill/driver.
2. Open the chuck jaws.
3. Rotate the chuck in the direction of the arrow marked OPEN to loosen the chuck jaws.
4. Remove the bit.

⚠ WARNING: Use protective gloves when removing the bit from the tool, or first allow the bit to cool down. The bit may be hot after prolonged use.

INSTALLING AND REMOVING THE BELT CLIP (FIG.11)



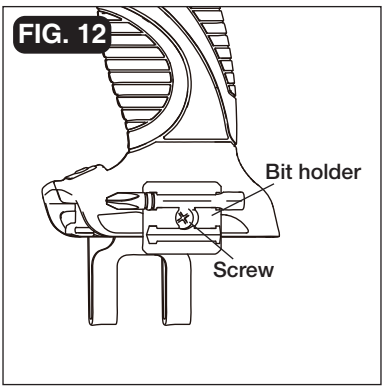
To install the belt clip:

1. Align the rib of the clip with the hole on the base of the drill.
2. Insert the screw and tighten the screw securely with a screwdriver. The belt clip can be positioned on either side of the tool.

To remove the belt clip:

1. Use a screwdriver to loosen the screw that attaches the belt clip to the drill.
2. Remove the screw and the belt clip.

INSTALLING AND REMOVING THE BIT HOLDER (FIG.12)



To install the bit holder:

1. Align the rib of the bit holder the hole on the base of the drill.
2. Insert the screw (included) and tighten the screw securely with a screwdriver. The bit holder can be positioned on either side of the tool.

To remove the bit holder:

1. Use a screwdriver to loosen the screw that attaches the bit holder to the drill.
2. Remove the screw and the bit holder.

DRILLING

1. Check that the direction-of-rotation selector is at the forward setting.
2. Secure the material to be drilled in a vise or with clamps to keep it from turning as the drill bit (available separately) rotates.
3. Hold the drill/driver firmly, and place the bit at the point to be drilled.
4. Depress the trigger switch to start the drill/driver.
5. Move the drill bit into the workpiece, applying only enough pressure to keep the bit drilling. Do not force the drill or apply side pressure to elongate a hole. Let the tool do the work.
6. When drilling hard, smooth surfaces, use a center punch to mark the desired location of the hole. This will prevent the drill bit from slipping off-center as the hole is started.
7. When drilling metals, use light oil on the drill bit to keep it from overheating. The oil will prolong the life of the bit and increase the drilling action.
8. If the bit jams in the workpiece or if the drill stalls, stop the tool immediately. Remove the bit from the workpiece and determine the reason for jamming.

OPERATION

DRILLING IN WOOD

For maximum performance, use wood-boring brad-point drill bits (available separately) or brad-point bits (available separately) for wood drilling.

1. When drilling “through” holes, place a block of wood behind the workpiece to prevent ragged or splintered edges on the back side of the hole.
2. Begin drilling at a very low speed to prevent the bit from slipping off the starting point.
3. Increase speed as the drill bit bites into the material.

DRILLING IN METAL

For maximum performance, use high speed steel bits (available separately) for metal or steel drilling.

1. When drilling metals, use light oil on the drill bit to keep it from overheating. The oil will prolong the life of the bit and increase the drilling action.
2. Begin drilling at a very low speed to prevent the bit from slipping off the starting point.
3. Maintain a speed and a pressure that allow cutting without overheating the bit. Applying too much pressure will:
   - Overheat the drill/driver
   - Wear the bearings
   - Bend or burn bits
   - Produce off-center or irregularly shaped holes

⚠ WARNING: To avoid serious personal injury, always remove the battery pack from the tool when cleaning or performing any maintenance. Contact a qualified service technician for all repairs.

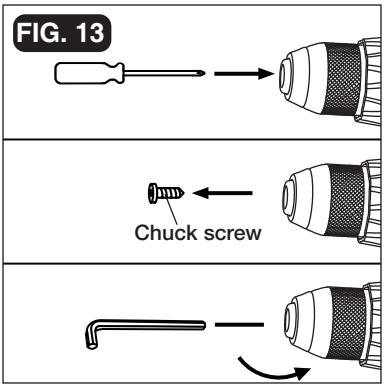
⚠ WARNING: When servicing, use only identical replacement parts. Use of any other parts may create a hazard or cause product damage. For more information, call the toll-free helpline, at 1-866-917-4374.

⚠ WARNING: Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use a clean cloth to remove dirt, dust, oil, grease, etc.

⚠ WARNING: Using compressed air may be the most effective cleaning method. Always wear safety goggles when cleaning tools with compressed air.

MAINTENANCE

REMOVING THE CHUCK (FIG. 13)



1. Remove the battery pack from the drill/ driver.
2. Open the chuck jaws.
3. Use a Philips screwdriver (available separately) to remove the chuck screw by turning it in a clockwise direction.

NOTICE: The chuck screw has left-handed threads.

4. Insert a 3/8" hex key (available separately) into the chuck and securely tighten the chuck jaws onto the hex key. Tap the hex key sharply with a mallet (available separately) in a counterclockwise direction. This will loosen the chuck on the spindle. It can now be unscrewed by hand.

TO RETIGHTEN THE CHUCK

1. Remove the battery pack from the drill/ driver.
2. Open the chuck jaws.
3. Insert a 3/8" hex key (available separately) into the chuck and securely tighten the chuck jaws onto the hex key. Tap the hex key sharply with a mallet (available separately) in a clockwise direction. This will tighten the chuck onto the spindle.
4. Open the chuck jaws and remove the hex key.
5. Use a Philips screwdriver (available separately) to turn the chuck screw counterclockwise to tighten it.

TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTION
The drill/driver does not work	Battery is depleted	Charge the battery
Bit cannot be installed	Chuck jaws are not open	Open the chuck jaws
	The bit does not fit the chuck jaw.	Use an appropriate bit with a shank no larger than ½ in.
Motor is overheating	The cooling vents may be obstructed.	Clean, clear the vents. Do not cover the vents with your hand during operation

NOTES

MASTERFORCE®

1/2" BRUSHLESS DRILL/DRIVER

WARRANTY

90-DAY MONEY BACK GUARANTEE:

This MASTERFORCE® brand power tool carries our 90-DAY Money Back Guarantee. If you are not completely satisfied with your MASTERFORCE® brand power tool for any reason within ninety (90) days from the date of purchase, return the tool with your original receipt to any MENARDS® retail store, and we will provide you a refund – no questions asked.

3-YEAR LIMITED WARRANTY:

This MASTERFORCE® brand power tool carries our famous No Hassle 3-Year Limited Warranty to the original purchaser. If, during normal use, this MASTERFORCE® power tool breaks or fails due to a defect in material or workmanship within three (3) years from the date of original purchase, simply bring this tool with the original sales receipt back to your nearest MENARDS® retail store. At its discretion, MASTERFORCE® agrees to have the tool or any defective part(s) repaired or replaced with the same or similar MASTERFORCE® product or part free of charge, within the stated warranty period, when returned by the original purchaser with original sales receipt. Not withstanding the foregoing, this limited warranty does not cover any damage that has resulted from abuse or misuse of the Merchandise. This warranty: (1) excludes expendable parts including but not limited to blades, brushes, belts, bits, light bulbs, and/or batteries; (2) shall be void if this tool is used for commercial and/or rental purposes; and (3) does not cover any losses, injuries to persons/property or costs. This warranty does give you specific legal rights and you may have other rights, which vary from state to state. Be careful, tools are dangerous if improperly used or maintained. Seller's employees are not qualified to advise you on the use of this Merchandise. Any oral representation(s) made will not be binding on seller or its employees. The rights under this limited warranty are to the original purchaser of the Merchandise and may not be transferred to any subsequent owner. This limited warranty is in lieu of all warranties, expressed or implied including warranties or merchantability and fitness for a particular purpose. Seller shall not be liable for any special, incidental, or consequential damages. The sole exclusive remedy against the seller will be for the replacement of any defects as provided herein, as long as the seller is willing or able to replace this product or is willing to refund the purchase price as provided above. For insurance purposes, seller is not allowed to demonstrate any of these power tools for you.

For questions / comments, technical assistance or repair parts – Please Call Toll Free at: **1-866-917-4374**. (M-F 8am – 6pm)

SAVE YOUR RECEIPTS
THIS WARRANTY IS VOID WITHOUT THEM

MASTER FORCE®

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09/2014