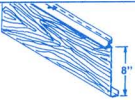

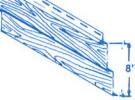

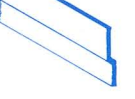

















ALUMINUM SIDING SYSTEM

COLORS AVAILABLE

WHITE — BROWN
TAN — IVORY — SLATE — GRAY

SPECIFICATIONS	CODE	COLOR	DESCRIPTION	CARTON CONTENTS	WT. LB.
	8H19	ALL SIDING COLORS	8" HORIZONTAL HOLLOWBACK ROUGH-SAWN	24 · 12'6" pcs. (2 sqs.)	74
	8INS	ALL SIDING COLORS	8" HORIZONTAL FIBERBACK ROUGH-SAWN	12 · 12'6" pcs. (1 sq.)	84
	DH19	ALL SIDING COLORS	DOUBLE 4" HORIZONTAL HOLLOWBACK ROUGH-SAWN	24 · 12'6" pcs. (2 sqs.)	80
	D4INS	ALL SIDING COLORS	DOUBLE 4" HORIZONTAL FIBERBACK ROUGH-SAWN	12 · 12'6" pcs. (1 sq.)	90
	4FOM	WHITE	DROP-IN POLYSTYRENE FOR DOUBLE 4" HORIZ. SIDING	19 pcs. Poly Bag (1 sq.)	5
	8FOM	WHITE	DROP-IN POLYSTYRENE FOR 8" SIDING	19 pcs. Poly Bag (1 sq.)	5
	J5	ALL SIDING COLORS	1/2" J-CHANNEL SMOOTH	25 · 12' pcs.	15
	J34	ALL SIDING COLORS	3/4" J-CHANNEL SMOOTH	25 · 12' pcs.	18

SPECIFICATIONS	CODE	COLOR	DESCRIPTION	CARTON CONTENTS	WT. LB.
	J18	ALL SIDING COLORS	1/4" J-CHANNEL SMOOTH	25 · 12' pcs.	21
	SS25	MILL FINISH	ALUMINUM STARTER STRIP	50 · 10' pcs.	39
	POCRS	ALL SIDING COLORS	8" INDIVIDUAL CORNER CAP ROUGH-SAWN	100 pcs.	9
	BP1	ALL SIDING COLORS	1" OUTSIDE CORNER POST ROUGH-SAWN	10 · 10' pcs.	33
	IC1	ALL SIDING COLORS	1" INSIDE CORNER POST SMOOTH	10 · 10' pcs.	12
	UTW	ALL SIDING COLORS	UNDERSILL TRIM SMOOTH	25 · 12' pcs.	15
	ADC125	ALL SIDING COLORS (BRONZE)	1/4" DRIP CAP SMOOTH	50 · 10' pcs.	35
	CAULK	ALL SIDING COLORS	CARTRIDGE TUBE	10 tubes	11
	TUP	ALL SIDING COLORS	TOUCH-UP PAINT	1/4 pint can	1
	112SN	ALUMINUM MILL FINISH	1 1/2" SIDING NAIL	1#/ctn.	1
	2SN		2" SIDING NAIL	1#/ctn.	
	3SN		3" SIDING NAIL	1#/ctn.	

ALUMINUM SIDING SYSTEM

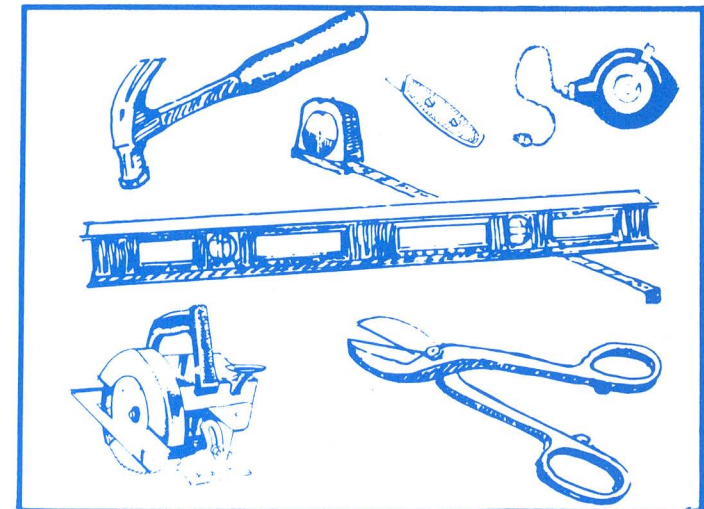
It's designed for the "do-it-yourself." And it's fast and simple to install.

APPROXIMATE ACCESSORIES NEEDED FOR 1,000 SQ. FT. INSTALLATION

Inside Corner Post	2 pcs.	20 ft.
Outside Corner Post	7 pcs.	70 ft.
Outside Corners	100 pcs.	
Starter Strip	15 pcs.	150 ft.
Nails (Siding)	5 lbs.	
Nails (Corner)	1 lb.	
Caulk	5 tubes	
Window & Door Channel	18 pcs.	180 ft.
Undersill Trim	4 pcs.	48 ft.

For installation details
unfold this brochure completely open.

TOOLS NEEDED



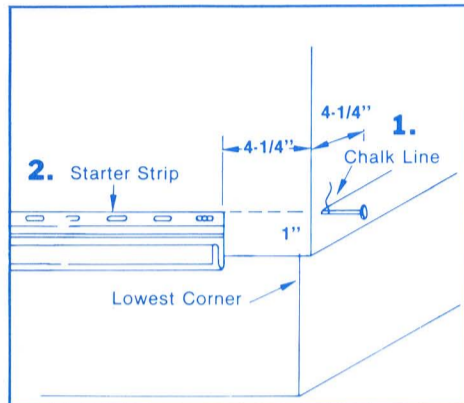
EASY INSTRUCTIONS FOR ALUMINUM SIDING INSTALLATION

MEASURING TIP
One carton of hollowback siding contains enough to cover 200 square feet of wall area.

PREPARATION OF HOUSE

NEW CONSTRUCTION: Check to see that all nails and sheathing are in place.

RE-SIDING: Secure and nail loose boards. Remove down spouts, lighting fixtures, moulding, old caulking around windows and doors. Check to see that sidewalls and base are level and plumb. Use furring where necessary.

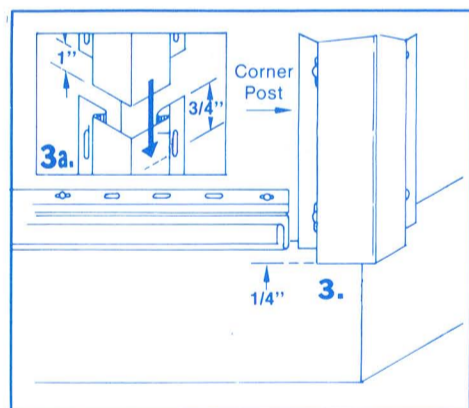


1. ESTABLISH CHALK LINE

Establish a chalk line in relation to the windows and eave *after* determining the lowest corner of the house. Partially drive a nail 1" above the lowest point and snap a level chalk line from this nail to a similar nail at the next corner. Repeat same procedure around house.

2. INSTALL STARTER STRIP

Align the top of starter strip on the chalk line. Following the nailing instructions, nail the starter strip snug-not-tight along the chalk line leaving 1/2" between starter strips and 4-1/4" between starter strips and inside and outside corners. When using backerboard insulation or sheathing behind the siding, fur out the starter strip to the same thickness as the insulation.



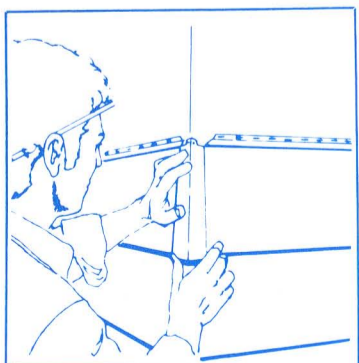
3. INSTALL CORNER POSTS

Install all corner posts. Place bottom edge of post 1/4" below the bottom of the starter strips. Corner posts should run straight and true up the wall to the eave. Nail to the adjoining walls.

3A. SPLICING CORNER POSTS

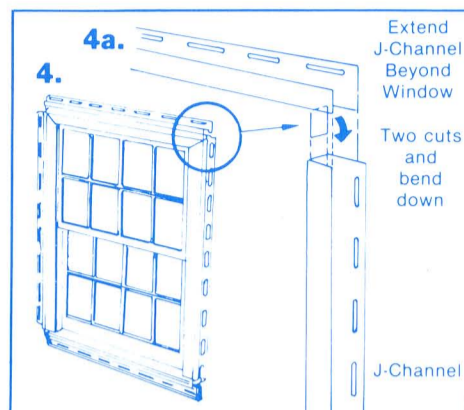
Splicing is necessary when the corner post does not reach the desired height. Working on the bottom edge of the upper post, cut 1" of the nailing flanges away. Lap the top post over the bottom post 3/4" to allow for expansion and contraction.

NOTE: OUTSIDE CORNER CAPS



8" individual outside corner caps can also be used. These are installed after siding is in place. Keep siding 1" back from corners to allow caps to lock in.

Start on bottom course and continue upwards. Press bottom lip of cap over siding panels and nail with 3" aluminum nails at slight upward angle through holes provided at top of cap.

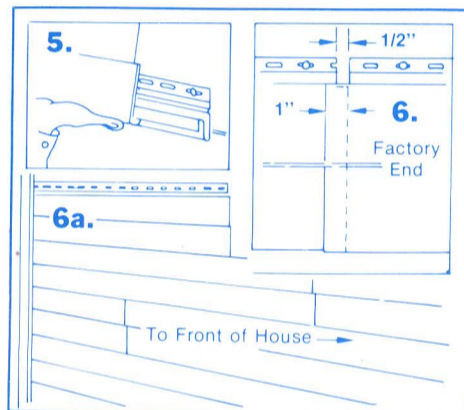


4. INSTALL "J" CHANNEL TO TOP AND SIDES OF WINDOWS AND DOORS

Nail J Channel flush to the top and sides of doors and window casings, following nailing instructions.

4A. FORMING CORNERS OF "J" CHANNEL

Install top J Channel so that it extends beyond the casings a distance equal to the width of the side J Channels. Make two 45° cuts in the base of the top J Channel and bend the base down. The bent portion will slide over the side J Channel and make a water drain. Caulking should be used behind J Channel members to prevent water infiltration between window and channel.



5. INSTALL FIRST SIDING PANEL

Install siding panels working from the back of the house to the front. Snap the bottom of the first panel into the starter strip and follow nailing instructions. Be sure to nail in the center of the slot and avoid vertical tension on the panels. Leave 1/4" space where panel meets corner post or accessories to allow for expansion and contraction.

6. OVERLAP PANELS

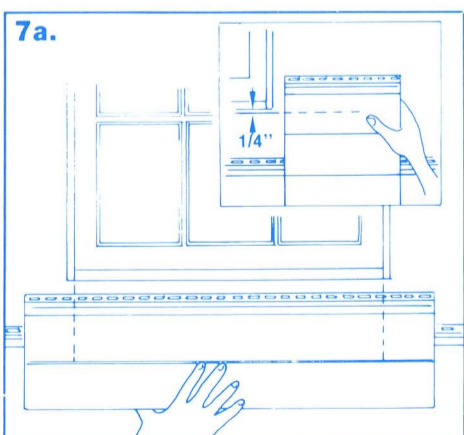
Each panel should overlap previous panel 1/2" or half the width of the factory notch to allow for movement in the siding. *Always* lap the factory end *over* any end you have cut. Lap all joints away from doors.

6A. INSTALL BALANCE OF SIDING

After completing first row of siding, continue with second row, starting each row at the back of the house and working toward the front. Stagger the lengths of siding as you work your way up so that the joint from the lower panel *does not* line up nor is it near the panel above.

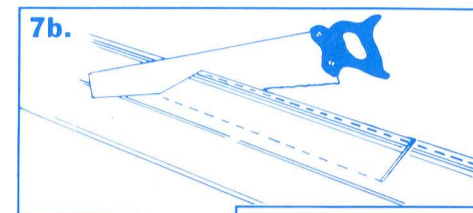
7. SIDING UNDER WINDOWS

Fitting siding panels under windows usually requires cutting a panel.



7A. MEASURE SPACE UNDER WINDOW

Hold a piece of siding under the window. Measure and mark on the siding the width of the opening under the window. Lock a piece of scrap siding into the panel below and hold it *beside* the window. Measure and mark the vertical space on the panel, leaving 1/4" space below the windowsill. Repeat procedure to measure other side of the window.



7B. CUT SIDING TO FIT UNDER WINDOW

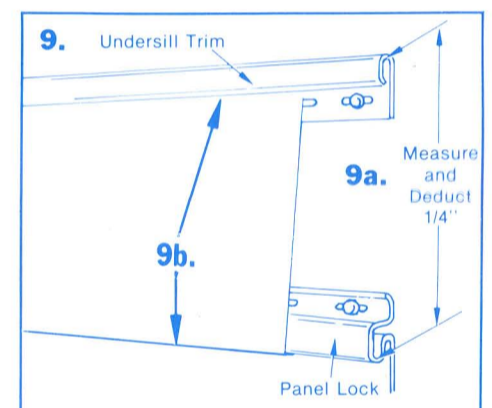
Using these measurements, mark the area of the siding to be removed. Make vertical cuts in the top of the siding. Use a tin snips to make the horizontal cut and pop the piece out.

7C. INSTALL SIDING UNDER WINDOW

Install undersill trim the width of the window flush to the casing. Furring may be necessary to maintain proper pitch of the siding. Nail the correct thickness of furring under the sill and install all-purpose trim over it with aluminum nails close up under the sill for a tight fit.

8. SIDING ABOVE WINDOWS

Use the same measuring procedure to fit siding *above* windows. Cut from the bottom of the siding and drop into the J Channel above window.



9. FINISHING TOP ROW OF SIDING UNDER EAVES

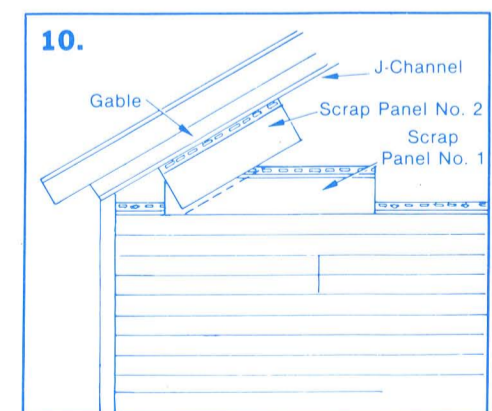
The procedure for finishing top row of panels under eaves is similar to fitting panels under windows. Usually furring will be needed under this last panel to maintain correct slope angle. Nail all-purpose trim to the furring with aluminum nails. Trim should be cut long enough to go the length of the wall.

9A. MEASURE SPACE UNDER EAVE

Measure distance from top inside slot of undersill trim to lock of panel below and deduct 1/4". Cut top of panel to this dimension.

9B. INSTALL SIDING UNDER EAVE

Lock the bottom of the siding to the panel below and the cut edge into the undersill trim.



10. SIDING UNDER GABLE

Install J Channel flush against the gable. Measure the angle of the gable by taking one scrap panel and interlocking it with panel below so that an upper corner touches the J Channel running up the gable. Take a second scrap panel, lock into J Channel and hold over the first panel. Mark a line along the angle where the panels overlap. This will be the pattern for cutting the end of the siding to be installed under one side of the gable. Measure again for the correct angle on the other side of the gable by following the same procedure. Install siding panels with the ends cut to the angle of the gable.